

**Antron<sup>®</sup> Lumena<sup>™</sup> solution dyed nylon**

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**limited warranty**

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## Carpets of Antron<sup>®</sup> Lumena<sup>™</sup> solution dyed nylon

### **10-Year Fiber Loss from Abrasive Wear Limited Warranty**

INVISTA S.à r.l. ("INVISTA") warrants to the original purchaser in the countries indicated in the "General Terms and Conditions" below, that for a period of 10 years from the date of installation (the "Warranty Period"), and subject to proper installation, care, and use, that the surface pile of your carpet of Antron<sup>®</sup> Lumena<sup>™</sup> solution dyed nylon (hereinafter referred to as the "Antron<sup>®</sup> Lumena<sup>™</sup> Carpet") will not experience Fiber Loss from Abrasive Wear (as hereinafter defined) by more than 10% in any area except stairs. "Fiber Loss from Abrasive Wear" is defined as actual loss of fiber, due to abrasion, from the surface pile of the Antron<sup>®</sup> Lumena<sup>™</sup> Carpet and does not include damages caused by or resulting in matting, crushing or "watermarking" (as defined below).

### **Fiber Loss Limited Warranty Exclusions**

All carpets will mat or crush to some degree, simply because carpet, as a floor covering, is subjected to very high dynamic pressure as people walk on the carpet surface. However, such conditions do not constitute Fiber Loss from Abrasive Wear in face fiber weight. This Limited Warranty for Fiber Loss from Abrasive Wear expressly excludes damage caused by or resulting from tears, pulls, cuts, pilling, shedding, burns, pets, chairs with roller casters, carts with wheels, or damage due by any athletic equipment such as roller skates, ski boots or golf shoes. Damage caused by improper installation, defects in carpet manufacturing, and damage from improper cleaning methods and materials are also excluded.

"Watermarking" is a well-recognized optical phenomenon caused by irreversible changes in pile orientation in random areas in cut-pile carpets. It can occur in carpets of all fiber types (i.e., wool, nylon, polyester, polypropylene, etc.) and is not considered a fiber-related problem. Hence, watermarking is not a circumstance that is covered under this Limited Warranty for Fiber Loss from Abrasive Wear, nor does INVISTA warrant or guarantee that Antron<sup>®</sup> Lumena<sup>™</sup> Carpets made from our fibers will not watermark.

### **Remedies**

If you believe that your Antron<sup>®</sup> Lumena<sup>™</sup> Carpet is affected by Fiber Loss from Abrasive Wear, you must contact INVISTA within the Warranty Period at the toll free number in the "General Terms and Conditions" below. If INVISTA determines that your Antron<sup>®</sup> Lumena<sup>™</sup> Carpet has incurred Fiber Loss from Abrasive Wear, INVISTA will repair your Antron<sup>®</sup> Lumena<sup>™</sup> Carpet in accordance with the "General Terms and Conditions" below. If repair cannot be reasonably made, INVISTA will replace the affected area or reimburse the original purchaser in accordance with the "General Terms and Conditions" below. SUBJECT TO THE LISTED EXCLUSIONS AND TO THE GENERAL TERMS AND CONDITIONS BELOW, THE FOREGOING REMEDIES REPRESENT THE SOLE AND EXCLUSIVE REMEDIES AVAILABLE TO YOU UNDER THIS LIMITED WARRANTY AND CONSTITUTE FULFILLMENT BY INVISTA TO YOU OF ALL OBLIGATIONS UNDER THIS LIMITED WARRANTY.

### **Lifetime Antistatic Limited Warranty**

INVISTA warrants to the original purchaser in the countries indicated in the "General Terms and Conditions" below, that for the expected life of the Antron<sup>®</sup> Lumena<sup>™</sup> Carpet, your Antron<sup>®</sup> Lumena<sup>™</sup> Carpet will not generate static greater than 3.5 kilovolts (using AATCC 134, Electrostatic Propensity of Carpet). INVISTA will repair any area of the carpet that does not perform as warranted. If your Antron<sup>®</sup> Lumena<sup>™</sup> Carpet does not conform with the foregoing specifications as warranted, you must contact INVISTA at the toll free number below. If INVISTA determines that the nonconformity is covered under this Limited Warranty, INVISTA will repair your Antron<sup>®</sup> Lumena<sup>™</sup> Carpet in accordance with the "General Terms and Conditions" below. If repair cannot reasonably be made, INVISTA will replace the affected area or reimburse the original purchaser according to the terms set forth under the "General Terms and Conditions" below. SUBJECT TO THE LISTED EXCLUSIONS AND TO THE GENERAL TERMS AND CONDITIONS BELOW, THE FOREGOING REMEDY REPRESENTS THE SOLE AND EXCLUSIVE REMEDY AVAILABLE TO YOU UNDER THIS LIFETIME ANTISTATIC LIMITED WARRANTY AND CONSTITUTES FULFILLMENT BY INVISTA TO YOU OF ALL OBLIGATIONS UNDER THIS LIFETIME ANTISTATIC LIMITED WARRANTY.



## Carpets of Antron® Lumena™ solution dyed nylon (continued)

### 10-Year Colorfastness Limited Warranty

INVISTA warrants to the original purchaser in the countries indicated in the “*General Terms and Conditions*” below, that for a period of 10 years from the date of installation (the “Warranty Period”) your Antron® Lumena™ Carpet, when installed for indoor commercial use and maintained as recommended by INVISTA, will not display a “Noticeable Color Change” due to light exposure.

“Noticeable Color Change” is defined as a rating of 3 or less on the AATCC Gray Scale for Color Change\* and is the result of light exposure.

### 10 Year Colorfastness Limited Warranty Exclusions

This 10-year Colorfastness Limited Warranty to light does not include a pattern overprinted on the face fiber.

Overprinting is not a solution dyed process. It is a conventional dye process and does not have the same chemical makeup of solution dyeing and therefore does not carry the same warranty. The carpet manufacturer is responsible for overprinting, just as it is responsible for the backing systems.

### Remedies

If you believe that your Antron® Lumena™ Carpet is affected by Noticeable Color Change due to light, you must contact INVISTA within the Warranty Period at the toll free number in the “*General Terms and Conditions*” below. If INVISTA determines that your Antron® Lumena™ Carpet has incurred a “Noticeable Color Change” due to light exposure, INVISTA will repair your Antron® Lumena™ Carpet in accordance with the “*General Terms and Conditions*” below. If repair cannot be reasonably made, INVISTA will replace the affected area or reimburse the original purchaser in accordance with the “*General Terms and Conditions*” below. SUBJECT TO THE LISTED EXCLUSIONS AND TO THE GENERAL TERMS AND CONDITIONS BELOW, THE FOREGOING REMEDIES REPRESENT THE SOLE AND EXCLUSIVE REMEDIES AVAILABLE TO YOU UNDER THIS LIMITED WARRANTY AND CONSTITUTE FULFILLMENT BY INVISTA TO YOU OF ALL OBLIGATIONS UNDER THIS LIMITED WARRANTY.

### Five-Year Colorfastness to Atmospheric Contaminants Limited Warranty

INVISTA warrants to the original purchaser in the countries indicated in the “*General Terms and Conditions*” below, that for a period of five years from the date of original purchase (the “Warranty Period”), your Antron® Lumena™ Carpet, when installed for indoor commercial use and maintained as recommended by INVISTA, will not display a significant color change due to atmospheric contaminants (Ozone or Oxides of Nitrogen).

### Remedies

If you believe that your Antron® Lumena™ Carpet has experienced a significant color change due to atmospheric contaminants (as described above), you must contact INVISTA within the Warranty Period at the toll free number in the “*General Terms and Conditions*” below. If the Antron® Lumena™ Carpet is found to have a rating of 3 or less on the AATCC Gray Scale for Color Change\*, and INVISTA determines that the rating is the result of exposure to Ozone, or exposure to Oxides of Nitrogen, INVISTA will repair your Antron® Lumena™ Carpet in accordance with the “*General Terms and Conditions*” below. If repair cannot be reasonably made, INVISTA will replace the affected area or reimburse the original purchaser in accordance with the “*General Terms and Conditions*” below. SUBJECT TO THE LISTED EXCLUSIONS, AND TO THE GENERAL TERMS AND CONDITIONS BELOW, THE FOREGOING REMEDIES REPRESENT THE SOLE AND EXCLUSIVE REMEDIES AVAILABLE TO YOU UNDER THIS LIMITED WARRANTY AND CONSTITUTE FULFILLMENT BY INVISTA TO YOU OF ALL OBLIGATIONS UNDER THIS LIMITED WARRANTY.

### Lifetime Stain Resistance Limited Warranty

INVISTA warrants to the original purchaser only that the Antron® Lumena™ Carpet, when installed for indoor commercial use and maintained as recommended by INVISTA, will resist staining from most “common stains” (defined below) found in the commercial interiors environment for the expected life of the carpet. The term “common stains” means food and beverage stains occurring during normal indoor commercial use, and expressly excludes the types of stains and damages set forth below:



## Carpets of Antron<sup>®</sup> Lumena<sup>™</sup> solution dyed nylon (continued)

### **Stain Resistance Limited Warranty Exclusions**

This Lifetime Stain Resistance Limited Warranty expressly excludes:

- Non-food, non-beverage, and industrial substances that permanently destroy or change the color of carpet, including, for example but not limited to, petroleum and other substantive dyes, (such as ink, bleaches, and other commercially available dyes), plant food, cosmetics, corrosive liquids (such as battery acid and drain cleaners), caustic substances, paints, motor oil, asphalt and tar.
- Foods and beverages that contain strongly colored natural substantive dyes as found in, for example but not limited to, mustard, curry powder, turmeric, and herbal tea.
- Soiling, appearance change due to pile distortion, and exposure to substances or contaminants that degrade or destroy nylon yarn or the color of the Antron<sup>®</sup> Lumena<sup>™</sup> Carpet;
- Antron<sup>®</sup> Lumena<sup>™</sup> Carpet which has been surface-treated with materials not recommended or approved by INVISTA;
- Antron<sup>®</sup> Lumena<sup>™</sup> Carpet which has been subjected to “abnormal use or conditions” (as defined in the “*General Terms and Conditions*” below) or to cleaning agents or maintenance methods not recommended or approved by INVISTA.
- Damage caused by improper installation or maintenance, and defects in carpet manufacturing, vandalism, or damage by smoke, fire, storm, flood, hurricane, wind, lightening, or any other natural disaster or Act of God. See the “*General Terms and Conditions*” for more information.

### **Remedies**

The remedies available to commercial purchasers under this limited warranty are subject to the following:

- You must attempt to remove any stain as early as possible and at least within 24 hours after occurrence of the stain using INVISTA’s recommended cleaning procedures.
- You must notify INVISTA immediately if stain removal is not successful and identify the type of stain and the method used to clean it.
- You must permit an INVISTA representative access to the installed carpet in order to attempt to remove the stain.

INVISTA will provide a professional maintenance representative to remove the common stain. If stain removal has been attempted by an INVISTA approved maintenance representative and, after cleaning the area, tests less than an 8 out of 10 on the AATCC Red 40 Stain Scale\*, INVISTA will, at its election, either replace the original Antron<sup>®</sup> Lumena<sup>™</sup> Carpet in the affected area pursuant to current installation best practices (as determined by INVISTA, but in no event shall the affected area exceed 100 times the size of the stain) or reimburse the original commercial purchaser the pro rata portion of the original purchase price of the Antron<sup>®</sup> Lumena<sup>™</sup> Carpet, plus taxes (if applicable), calculated for the affected area only. If the stain removal is successful, all stain removal costs will be the responsibility of the original commercial purchaser. The choice between replacement and reimbursement is solely that of INVISTA. SUBJECT TO THE LISTED EXCLUSIONS AND TO THE GENERAL TERMS AND CONDITIONS BELOW, THE FOREGOING REMEDIES REPRESENT THE SOLE AND EXCLUSIVE REMEDIES AVAILABLE TO YOU UNDER THIS LIMITED WARRANTY AND CONSTITUTE FULFILLMENT BY INVISTA TO YOU OF ALL OBLIGATIONS UNDER THIS LIMITED WARRANTY.

### **Disclaimer**

These Limited Warranties exclude Antron<sup>®</sup> Lumena<sup>™</sup> Carpet which have been put to abnormal use or conditions, or abused in any way. “Abnormal use or conditions” includes, but is not limited to, water damage from plumbing, storm or flood, damage from smoke or fire, damage from cleaning methods or materials which do not conform with INVISTA’s required “Carpet Care and Cleaning Instructions” defined under the “*General Terms and Conditions*” below, and improper maintenance. “Abuse” is any use of the Antron<sup>®</sup> Lumena<sup>™</sup> Carpet that is unreasonable considering the normal and expected uses of carpet in commercial premises. Damage from improper use or defects in manufacturing are specifically excluded from these Limited Warranties.

THE FOREGOING LIMITED WARRANTIES ARE THE SOLE AND EXCLUSIVE WARRANTIES PROVIDED BY INVISTA FOR YOUR ANTRON<sup>®</sup> LUMENA<sup>™</sup> CARPET, AND ARE IN LIEU OF ALL



## Carpets of Antron<sup>®</sup> Lumena<sup>™</sup> solution dyed nylon (continued)

OTHER WARRANTIES, WRITTEN OR ORAL, EXPRESS OR IMPLIED, WHETHER ARISING BY OPERATION OF LAW OR OTHERWISE, BY INVISTA OR ANY OTHER PARTY, INCLUDING, WITHOUT LIMITATION, WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHETHER OR NOT THE PURPOSE HAS BEEN DISCLOSED AND WHETHER OR NOT THE ANTRON<sup>®</sup> LUMENA<sup>™</sup> CARPET HAS BEEN SPECIFICALLY DESIGNED OR MANUFACTURED FOR YOUR USE OR PURPOSE. No person has been authorized to provide any other warranty or assume any other liability with respect to the Antron<sup>®</sup> Lumena<sup>™</sup> Carpet, except by written statement from an authorized officer of INVISTA.

### Limitation of Liability

UNDER NO CIRCUMSTANCES SHALL INVISTA OR ANY AUTHORIZED DEALER BE LIABLE FOR LOSSES OR DAMAGES ARISING FROM DELAY IN PERFORMANCE, OR FROM ATTEMPTS OR FAILURES TO REPAIR YOUR ANTRON<sup>®</sup> LUMENA<sup>™</sup> CARPET, OR FOR ANY PERSONAL INJURY AND PROPERTY DAMAGE ARISING FROM YOUR HANDLING, POSSESSION OR USE OF THE ANTRON<sup>®</sup> LUMENA<sup>™</sup> CARPET REGARDLESS OF THE FORM OF THE CLAIM OR CAUSE OF ACTION (WHETHER BASED IN CONTRACT, INFRINGEMENT, NEGLIGENCE, STRICT LIABILITY, OTHER TORT OR OTHERWISE), OR FOR ANY CONSEQUENTIAL, SPECIAL, INCIDENTAL, OR PUNITIVE DAMAGES ARISING OUT OF YOUR PURCHASE OR USE OF THE ANTRON<sup>®</sup> LUMENA<sup>™</sup> CARPET OR RESULTING FROM THE BREACH OF THIS LIMITED WARRANTY. IN NO EVENT SHALL THE CUMULATIVE LIABILITY OF INVISTA EXCEED THE PURCHASE PRICE PAID BY YOU FOR YOUR ANTRON<sup>®</sup> LUMENA<sup>™</sup> CARPET. The term "consequential damages" shall include, but not be limited to, loss of use and loss or damage to property.

### General Terms and Conditions

The foregoing Limited Warranties are subject to the following terms and conditions. Non-compliance with the purchaser obligations could void your Limited Warranties.

- These Limited Warranties are applicable only to Antron<sup>®</sup> Lumena<sup>™</sup> Carpet installed in the United States and Canada.
- These Limited Warranties apply only to first-quality Antron<sup>®</sup> Lumena<sup>™</sup> Carpet lines made from Antron<sup>®</sup> Lumena nylon which are validly trademarked as Antron<sup>®</sup> Lumena<sup>™</sup> Carpet.
- These Limited Warranties expressly exclude seconds or irregulars of any kind.
- The foregoing Limited Warranties apply only to Antron<sup>®</sup> Lumena<sup>™</sup> Carpet purchased after April 1, 2007, and are nontransferable.
- Your Antron<sup>®</sup> Lumena<sup>™</sup> Carpet must be properly installed in accordance with acceptable industry standards for commercial premises.\*\*
- In order to make a claim under either of these Limited Warranties, the original purchaser must present INVISTA with the original sales receipt or other documentation acceptable to INVISTA demonstrating proof of purchase, installation date, carpet manufacturer and style name, and a sample of Antron<sup>®</sup> Lumena<sup>™</sup> Carpet purchased.
- The original purchaser shall reasonably cooperate with INVISTA in its efforts to provide the available remedies under these Limited Warranties.
- The remedies provided under these Limited Warranties are conditioned upon your compliance with the "Carpet Care and Cleaning Instructions" provided to you by INVISTA online at [antron.net](http://antron.net). For additional care and cleaning information, please contact an INVISTA representative toll free at 1-877-5-ANTRON (1-877-526-8766), or by email at [antron@invista.com](mailto:antron@invista.com).
- To make a warranty claim or for warranty assistance during the Warranty Period, please call INVISTA at: 1-877-526-8766. If INVISTA determines, in its sole discretion, that your Antron<sup>®</sup> Lumena<sup>™</sup> Carpet does not conform to one or both of these Limited Warranties, and that your warranty claim is covered under the appropriate Limited Warranty, INVISTA will, at its sole option, repair or replace your Antron<sup>®</sup> Lumena<sup>™</sup> Carpet.



## Carpets of Antron<sup>®</sup> Lumena<sup>™</sup> solution dyed nylon (continued)

- If INVISTA, in its sole discretion, elects to replace rather than repair your Antron<sup>®</sup> Lumena<sup>™</sup> Carpet, your Antron<sup>®</sup> Lumena<sup>™</sup> Carpet will be replaced with identical Antron<sup>®</sup> Lumena<sup>™</sup> Carpet. If the identical carpet is unavailable, you may select an item of comparable quality, color and value, up to the original purchase price. You will be responsible for any price difference between your original Antron<sup>®</sup> Lumena<sup>™</sup> Carpet and the replacement item. INVISTA's responsibility under these Limited Warranties is limited to the cost of the replacement carpet and the necessary and reasonable costs to remove the original carpet and install the replacement carpet. Removal and replacement costs do not include the cost for moving furniture and equipment, lost productivity, disruption of business, or other incidental or consequential expenses. **No cash payments or refunds.**
- If INVISTA, in its sole discretion, elects to reimburse rather than replace the Antron<sup>®</sup> Lumena<sup>™</sup> Carpet, INVISTA will pay the original purchaser for removal of affected portion of the Antron<sup>®</sup> Lumena<sup>™</sup> Carpet and will reimburse the original purchaser in the amount equal to that percentage of the original purchase price actually paid to the dealer which represents the affected area of the Antron<sup>®</sup> Lumena<sup>™</sup> Carpet plus taxes (if applicable). Original installation costs, padding, finance charges, delivery charges, cleaning or maintenance costs, or other incidental expenses of any variety are specifically excluded.

For further information on warranty service, call 1-877-5-ANTRON (1-877-526-8766) or write to:

INVISTA  
Attn: Antron<sup>®</sup> Warranty Services  
175 TownPark Drive  
Suite 200  
Kennesaw, GA 30144

\*The AATCC Gray Scale for Color Change and the AATCC Red 40 Stain Scale are national recognized systems in the carpet industry as standardized tools for measuring a degree of color change.

\*\*CRI-104 "Standard for Installation of Textile Floorcovering Materials." This industry-accepted bulletin is published by the Carpet & Rug Institute.